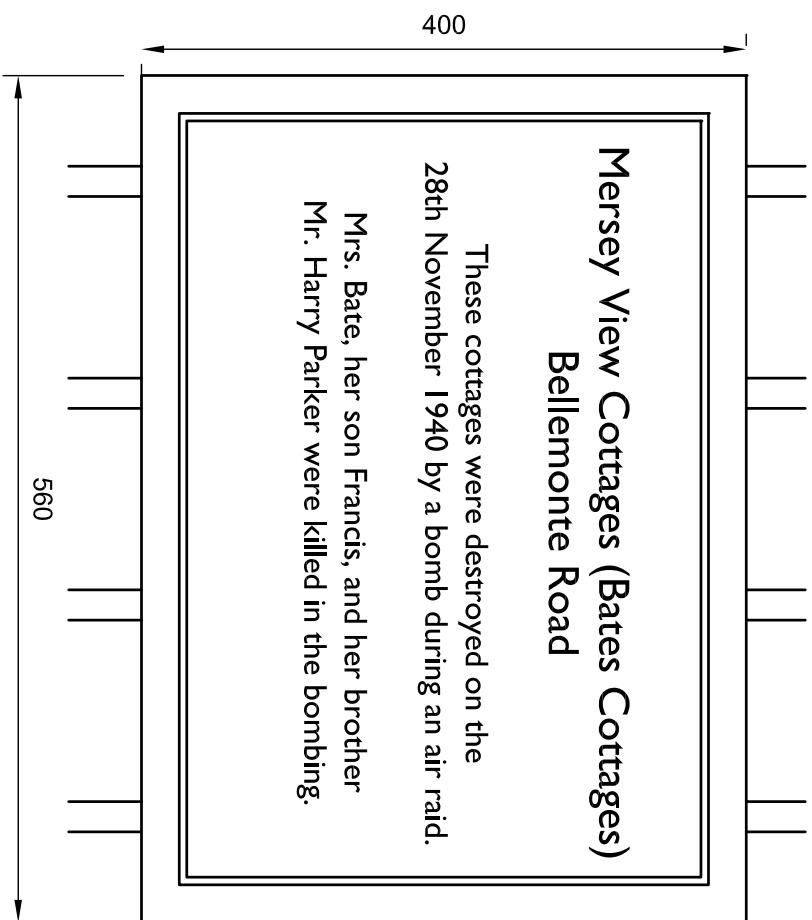


Elevation 1:10



Black painted metal plaque with gold lettering and border fixed to existing entrance railings. Exact location to be agreed.

- Z11:** Purpose made metalwork
To be read with Preliminaries/ General conditions.
310 METAL PRODUCTS
- Standards: Generally, as specified in the following clauses.
 - Fasteners: Generally, same metal as component, with matching coating and finish.
 - 510 PREPARATION FOR APPLICATION OF COATINGS
 - General: Complete fabrication, and drill fixing holes before applying coatings.
 - Paint, grease, flux, rust, burrs and sharp arrises: Remove.
 - 515 FABRICATION GENERALLY
 - Contact between dissimilar metals in components: Avoid.
 - Finished components: Rigid and free from distortion, cracks, burrs and sharp arrises.
 - Moving parts: Free moving without binding.
 - Corner junctions of identical sections: Mitre.
 - Prefinished metals: Do not damage or alter appearance of finish.
 - 535 WELDING AND BRAZING GENERALLY
 - Surfaces to be joined: Clean thoroughly.
 - Tack welds: Use only for temporary attachment.
 - Joints: Fully bond parent and filler metal throughout with no inclusions, holes, porosity or cracks.
 - Surfaces of materials that will be self-finished and visible in completed work: Protect from weld spatter.
 - Flux residue, slag and weld spatter: Remove.

Contract	Frodsam War Memorial		
Client	Frodsam Borough Council		
Building/ Structure			
Contract No.	4341	Drawn	DAO
Date	Nov 2018	Revision	-
Drawing No.	03	Scale	As Shown @ A4
Proposed Plaque to Entrance Railings			
LLOYD EVANS RICHARD Boardwalk, 21 Little Peter Street, Manchester, M15 4PS Tel: 0161 834 6251			